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RBE1120-31502W1-17
Job Sheet 204044



Part No: RBE1120-31502W1-17

Job Qty: 3 pcs

Part Name: Top Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/2/19

Job Tracking No:

Due Date: 12/26/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RBE1120-31502W1 Rev A IPP Rev. A 19.09.12 New issue DP Verify DD

Ship Via:

Bill of Materials



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Container No: S248390



Part: RBE1120-31502W1-17

Job No: 204044

Serial No/Batch: S248390

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 01/17/20

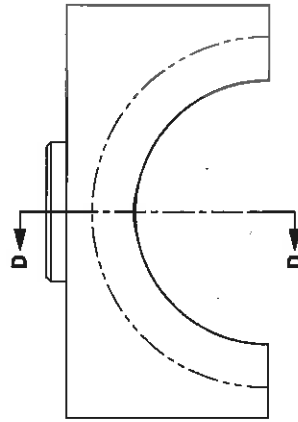
RUSH

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier Workcenter / Supplier Lead Time	Sign-off
100	Small Fab - 1	3 pcs	12/26/19		0.00	0.60	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
							Small Fab - 9	GP 19-00-17
110	QC 5	3 pcs	12/26/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	JAN 17 2020
							QC 5 - 61	9-68
							QC 5 - 81	
120	Packaging 3-1 - Stock - B4B	3 pcs	12/26/19		0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	GP 20-01-17 TSD
130	QC 21 - SA	3 pcs	12/26/19		0.00	0.00	QC 21 - SA - 21	DAS
							QC 21 - SA - 70	21
							QC 21 - SA - 53	9-68 JAN 17 2020
Part Op 100 - Assemble as per DWG. See note 8. Descriptions: 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: 130 - QC21- Final Inspection - Work Order Release								
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
RBE1120-31502W1-3	Top	3 pcs (1 ea)	100-Small Fab - 1	240200				
RBE1120-31502W1-5	Bushing 1	3 pcs (1 ea)	100-Small Fab - 1	258682				

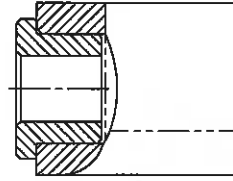
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RBE1120-31502W1-3	3	7	0
	RBE1120-31502W1-5	3	6	0
Part Specifications				
Specifications could not be found.				

Plex 12/18/19 8:32 AM dart.leclair.mathieu

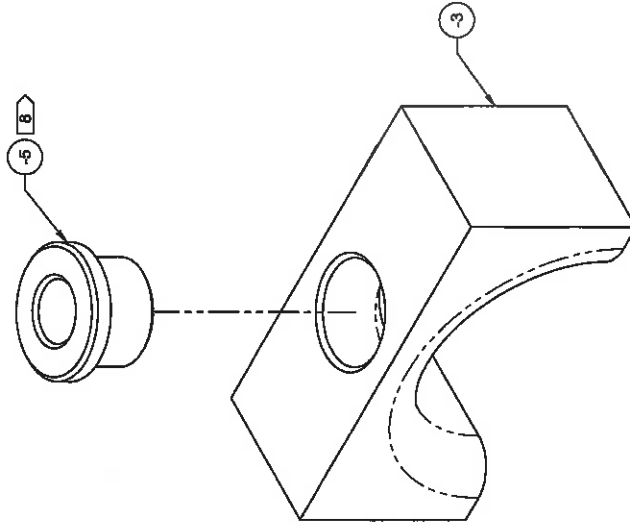
ITEM #	QTY	PART #	PART TITLE
-3	1	RBE1120-31502W1-3	TOP
-5	1	RBE1120-31502W1-5	BUSHING #1



RBE1120-31502W1-17 TOP ASSEMBLY



SECTION D-D



NOTES:

1) MATERIAL: N/A

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: XX = $\pm 0.1"$ / $\pm 1^\circ$
 XXX = $\pm 0.01"$ / $\pm 0.5^\circ$
 XXXX = $\pm 0.005"$ / $\pm 0.1^\circ$
 XXXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ASSEMBLE AS SHOWN

8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES

9) THEN PRESS FIT ITEM -5 WITH ITEM -3, AND REMOVE EXCESS

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA REV. B SHEET 4 OF 8 SCALE: NTS PRESS IN / PUSH OUT DEVICE COPYRIGHT © 2019 BY DART AEROSPACE LTD ALL RIGHTS RESERVED. NO PART OF THIS DOCUMENT MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.
DRAWN	KPT	
CHECKED	MW	
MFG. APPR.	PK	
APPROVED		TOOL PART # RBE1120-31502W1 TITLE PRESS IN / PUSH OUT DEVICE DATE 2019-09-09